

## Appendix: Code for Federated Simulation Framework Implementation

### *Federation*

```
from typing import List, Union
from simpy import Environment, Event, events
from simpy.core import SimTime, StopSimulation, EmptySchedule
from simpy.events import URGENT
from fedsim import message
from fedsim.messageEnvironment import MessageEnvironment
class Federation:
    simulators: List[Environment]
    def __init__(self):
        self.simulators = []
    def addSimulator(self, simulator: Environment):
        self.simulators.append(simulator)
    def initSimulator(self, simulator: Environment, until):
        if until is not None:
            if not isinstance(until, Event):
                # Assume that *until* is a number if it is not None and
                # not an event. Create a Timeout(until) in this case.
                at: SimTime
                if isinstance(until, int):
                    at = until
                else:
                    at = float(until)
                if at <= simulator.now:
                    raise ValueError(
```

```

f'until(={at}) must be > the current simulation
time.'
)
# Schedule the event before all regular timeouts.
until = Event(simulator)
until._ok = True
until._value = None
simulator.schedule(until, URGENT, at - simulator.now)
elif until.callbacks is None:
# Until event has already been processed.
return until.value
until.callbacks.append(StopSimulation.callback)
def run(self, until):
for simulator in self.simulators:
self.initSimulator(simulator, until)
try:
while True:
#self.simulators.map { it to it.peek() }.minBy { (_, t) ->
t }
# (nextToProcess, lowestTime) = min(lambda (_, t): t,
map(lambda (e): (e, simulator.peek()), self.simulators)
lowestTime = float('inf')
nextToProcess: Union[Environment, None] = None
for simulator in self.simulators:
simTime = simulator.peek()
if simTime < lowestTime:
lowestTime = simTime
nextToProcess = simulator

```

```

try:
    eventValue = nextToProcess._queue[0][3].value
    # receivedMessages = nextToProcess.stepWithMessages()
    nextToProcess.step()
    assert nextToProcess.now == lowestTime
    # for receivedMessage in receivedMessages:
    if isinstance(eventValue, message.Message):
        for (dest, name) in eventValue.destinations:
            if isinstance(dest, MessageEnvironment):
                dest.sync_and_deliver_message(nextToProcess.now,
                name, eventValue)
            # d.sendMessage(eventValue)
        except StopSimulation as exc:
            self.simulators.remove(nextToProcess)
            if len(self.simulators) == 0:
                raise exc
            except StopSimulation as exc:
                return exc.args[0] # == until.value
            except EmptySchedule:
                if until is not None:
                    assert not until.triggered
                    raise RuntimeError(
                    f'No scheduled events left but "until" event was not '
                    f'triggered: {until}'
                    )
            return None
Message Class
from typing import List, Union

```

```
from simpy import Environment, Event
from simpy.events import NORMAL
class Destination:
    env: Environment
    name: str
    def __init__(self, env: Environment, name: str) -> None:
        super().__init__()
        self.env = env
        self.name = name
    def __sizeof__(self) -> int:
        return 2
    def __getitem__(self, index):
        if index == 0:
            return self.env
        elif index == 1:
            return self.name
        else:
            raise IndexError()
class Message:
    destinations: List[Destination]
    def __init__(self, destination: Union[Destination,
        List[Destination]]):
        if isinstance(destination, Destination):
            self.destinations = [destination]
        else:
            self.destinations = destination
    def __repr__(self):
        return self.__class__.__name__
```

```

class MachineMessage(Message):
    machine_name: str

    def __init__(self, destination_env: Environment, machine_name: str):
        Message.__init__(self, Destination(destination_env,
            machine_name))
        self.machine_name = machine_name

    def __repr__(self):
        return f'{self.__class__.__name__}: {self.machine_name}'

class RequestRepair(Message):
    machine_name: str
    source: Environment

    def __init__(self, destination: Environment, source: Environment,
        machine_name: str):
        Message.__init__(self, Destination(destination, machine_name))
        self.machine_name = machine_name
        self.source = source

    def __repr__(self):
        return f'{self.__class__.__name__}: {self.machine_name}'

class RepairFinished(MachineMessage):
    def __init__(self, destination: Environment, machine_name: str):
        MachineMessage.__init__(self, destination, machine_name)

class RepairStart(MachineMessage):
    def __init__(self, destination: Environment, machine_name: str):
        MachineMessage.__init__(self, destination, machine_name)

class MessageEvent(Event):
    """A :class:`~simpy.events.Event` that is used for simple event
    messages to be processed immediately.

    This event is automatically triggered when it is created.

```

```

"""

def __init__(self, env: 'Environment', message: Message):
    Event.__init__(self, env)
    self._value = message
    self._ok = True
    env.schedule(self, NORMAL)
    # def _desc(self) -> str:
    # """Return a string *Timeout(delay[, value=value])*."""
    # return f'{self.__class__.__name__}({self.value})'
    Message Environment
    import logging
    from typing import Dict, Optional
    from simpy import Environment, Process
    from simpy.core import SimTime
    from fedsim.message import Message
    class MessageEnvironment(Environment):
        name: str
        listeners: Dict[str, Process]
        def __init__(self, name: str = None, initial_time: SimTime = 0):
            Environment.__init__(self, initial_time)
            self.name = name
            self.listeners = {}
        def register_listener(self, name: Optional[str], process: Process):
            self.listeners[name] = process
        def sync_and_deliver_message(self, time: SimTime, name:
Optional[str],
message: Message):
        def delivery_process():

```

```

if self.now < time:
yield self.timeout(time - self.now)
listener = self.listeners.get(name)
if listener is None:
anonListener: Process
triggered: bool = False
for (_, anonListener) in filter(lambda x: (x[0] is None),
self.listeners.items()):
anonListener.interrupt(message)
triggered = True
if not triggered:
logging.warning(f"Could not deliver message: {message}
due to missing receiver")
else:
listener.interrupt(message)
self.process(delivery_process())
def send_message(self, msg, timeout = 0):
yield self.timeout(timeout, msg)
def __repr__(self):
return f'{self.__class__.__name__}: {self.name}'

```

### **config**

```

import argparse
import __main__
import logging
import sys
from random import Random
LOG_CSV_FILE = f'__main__.__file__.replace(".py", "").csv'
LOG_FILE = f'__main__.__file__.replace(".py", "").log'

```

```

RANDOM_SEED = 42

PT_MEAN = 10.4 # Avg. processing time in minutes

PT_SIGMA = 2.5 # Sigma of processing time

MTTF = 300.0 # Mean time to failure in minutes

#BREAK_MEAN = 1 / MTTF # Param. for expovariate distribution

BREAK_MEAN = 1000 #Avg break machine mins

REPAIR_TIME = 30.0 # Time it takes to repair a machine in minutes

JOB_DURATION = 22.0 # Duration of other jobs in minutes

NUM_MACHINES = 10 # Number of machines in the machine shop

WEEKS = 1 # Simulation time in weeks

SIM_TIME = WEEKS * 7 * 24 * 60 # Simulation time in minutes

WAIT_TIMEOUT = 5000 # Timeout could be infinite, we are expecting a

REPAIRMAN1_SEED: int

REPAIRMAN2_SEED: int

ENV1_SEED: int

ENV2_SEED: int

def initRandom(seed: int):

    rnd: Random = Random(RANDOM_SEED)

    global REPAIRMAN1_SEED, REPAIRMAN2_SEED, ENV1_SEED, ENV2_SEED

    REPAIRMAN1_SEED = rnd.randint(-sys.maxsize, sys.maxsize)

    REPAIRMAN2_SEED = rnd.randint(-sys.maxsize, sys.maxsize)

    ENV1_SEED = rnd.randint(-sys.maxsize, sys.maxsize)

    ENV2_SEED = rnd.randint(-sys.maxsize, sys.maxsize)

    initRandom(RANDOM_SEED)

def processArgs():

    global LOG_FILE, WEEKS, LOG_CSV_FILE, REPAIRMAN1_SEED,

    REPAIRMAN2_SEED, ENV1_SEED, ENV2_SEED

    parser = argparse.ArgumentParser('Simulated federation')

```



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parser.add_argument('--logfile', type=str, help="The file name to
use to store the log", default=LOG_FILE)
parser.add_argument('--weeks', type=int, help="The amount of weeks
to use", default=WEEKS)
parser.add_argument('--seed', type=int, help="The amount of weeks
to use", default=RANDOM_SEED)
args = parser.parse_args()
if args.logfile is not None:
LOG_CSV_FILE = args.logfile
LOG_FILE = args.logfile
with open(LOG_FILE, 'w') as f: # empty out
pass
logging.basicConfig(format='%(message)s', filename=LOG_FILE,
level=logging.INFO)
if args.weeks is not None:
WEEKS = args.weeks
if args.seed is not None:
initRandom(args.seed)
return args
Machine Class
import logging
import random
import simpy
from fedsim import message
from fedsim.messageEnvironment import MessageEnvironment
from machineSim.config import WAIT_TIMEOUT
from machineSim.repairman import FederatedRepairMan, RepairMan,
NonFedRepairMan

```

```
DEFAULT_PT_MEAN = 10.4 # Avg. processing time in minutes
DEFAULT_PT_SIGMA = 2.5 # Sigma of processing time
#DEFAULT_BREAK_MEAN = 1 / MTTF # Param. for expovariate distribution
DEFAULT_BREAK_MEAN = 12345 #Avg break machine mins
DEFAULT_REPAIR_TIME = 30.0 # Time it takes to repair a machine in
minutes
DEFAULT_JOB_DURATION = 22.0 # Duration of other jobs in minutes
class Machine(object):
    env: MessageEnvironment
    name: str
    repairman: FederatedRepairMan
    pt_mean: float
    pt_sigma: float
    break_mean: float
    repair_time: float
    job_duration: float
    random: random.Random
#class Machine(object):
def __init__(self,
    env: simpy.Environment,
    name: str,
    repairman: RepairMan,
    randomSeed: int = random.randint(0, 1000),
    pt_mean: float = DEFAULT_PT_MEAN,
    pt_sigma: float = DEFAULT_PT_SIGMA,
    break_mean: float = DEFAULT_BREAK_MEAN,
    repair_time: float = DEFAULT_REPAIR_TIME,
    job_duration: float = DEFAULT_JOB_DURATION,
```

```
logger: logging.Logger = None,
break_sigma: float = None,
):
self.env = env
self.name = name
self.repairman = repairman
self.parts_made = 0
self.numbroke = 0
self.days = 0
self.prior1 = 0
self.pt_mean = pt_mean
self.pt_sigma = pt_sigma
self.break_mean = break_mean
if (break_sigma is None):
self.break_sigma = break_mean*0.25
else:
self.break_sigma = break_sigma
self.repair_time = repair_time
self.job_duration = job_duration
self.random = random.Random()
self.random.seed(randomSeed)
self.logger = logger
self.broken = False
# Start "working" and "break_machine" processes for this machine.
working = self.working()
self.manufacturingprocess = self.env.process(generator=working)
if isinstance(self.env, MessageEnvironment):
self.env.register_listener(self.name,
```

```

self.manufacturingprocess)

self.env.process(self.break_machine())

def log(self, message:str):
    if (self.logger is None):
        logging.info(message.replace('.0:':''))
    else:
        self.logger.info(message.replace('.0:':''))

def time_per_part(self):
    """Return actual processing time for a concrete part."""
    return max(0, self.random.normalvariate(self.pt_mean,
self.pt_sigma))

def time_to_failure(self):
    """Return time until next failure for a machine."""
    return max(0, self.random.normalvariate(self.break_mean,
self.break_sigma))

def working(self):
    """Produce parts as long as the simulation runs.
    While making a part, the machine may break multiple times.
    Request a repairman when this happens.
    """
    while True:
        # Start making a new part
        while True:
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try:
    if self.broken:
        yield self.env.timeout(WAIT_TIMEOUT, "still broken")

```

```

if self.broken:
self.log(f'M:{self.env.now}: still broken after
waiting for fix')
else:
done_in = self.time_per_part()
# Working on the part
start = self.env.now
t, prio, eid, event = self.env._queue[0]
self.log(f'M:{self.env.now}: {self.name} - start
making part {self.parts_made+1}')
yield self.env.timeout(done_in, "Make part")
self.parts_made += 1
self.log(f'M:{self.env.now}: {self.name} - finish
making part {self.parts_made}')
done_in = 0 # Set to 0 to exit while loop.
except simpy.Interrupt as i:
done_in -= self.env.now - start # How much time left?
if (isinstance(i.cause, message.MachineMessage) and
i.cause.machine_name == self.name):
if isinstance(i.cause, message.RepairFinished):
self.broken = False
self.prior1 = self.prior1 + 1
self.log(f'M:{self.env.now}: Finished repairing
{self.name}')
elif isinstance(i.cause, message.RepairStart):
self.log(f'M:{self.env.now}: Start repairing
{self.name}')
elif i.cause == "Break machine" and not self.broken: #

```

```

triggered by failure

self.broken = True

self.log(f'M:{self.env.now}: Request repair of
{self.name}')

# request =
message.RequestRepair(self.repairman.env,
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self.env, self.name)

yield from self.repairman.request_repair(self)

# Part is done.

#df1.to_csv('logtocsv.csv', mode='a',float_format='%.2f')

def break_machine(self):
    """Break the machine every now and then."""
    while True:
        ttf = self.time_to_failure()
        # self.log(f'M:{self.env.now}: expect {self.name} breakdown
        after {ttf}')
        yield self.env.timeout(ttf, "Break machine if not broken")
        # yield self.env.timeout(self.time_to_failure())
        if not self.broken:
            # self.log(f'M:{self.env.now}: Trigger machine being
            broken #{self.numbroke}')
            # Only break the machine if it is currently working.
            self.manufacturingprocess.interrupt("Break machine")
            self.numbroke = self.numbroke+1
        def other_jobs(self, repairman):
            """The repairman's other (unimportant) job."""

```

```

while True:
    # Start a new job
    done_in = self.job_duration
    while done_in:
        # Retry the job until it is done.
        # It's priority is lower than that of machine repairs.
        with repairman.request(priority=2) as req:
            yield req
            logging.info("Repairman is doing another job for %d
            minutes" % (self.job_duration))
        try:
            start = self.env.now
            yield self.env.timeout(done_in, "Done in")
            done_in = 0
        except simpy.Interrupt:
            done_in -= self.env.now - start
Repairman Class
import logging
import simpy
import abc
import fedsim.messageEnvironment
import machineSim.machine
from machineSim import config
from fedsim import message
import random
from fedsim.messageEnvironment import MessageEnvironment
class RepairMan(metaclass=abc.ABCMeta):
    name: str

```

```

resource: simpy.PreemptiveResource

random: random.Random

def __init__(self, name: str, resource: simpy.PreemptiveResource,
randomSeed: int = random.randint(0, 1000)):

self.name = name

self.resource = resource

self.random = random.Random()

self.random.seed(randomSeed)

def repair_time(self) -> int:

return 30

@abc.abstractmethod

def inform_repair_start(self, machineEnv: simpy.Environment,
machine: str):

"""This method is used to inform other elements (machines) that
repair of a machine has started.

@type machine: machineSim.machine.Machine
"""

pass

@abc.abstractmethod

def inform_repair_finished(self, machineEnv: simpy.Environment,
machine: str):

"""This method is used to inform other elements (machines) that
repair of a machine has finished.

"""

pass

@abc.abstractmethod

def request_repair(self, machine):

pass

```



```

def do_repair(self, request: message.RequestRepair):
    machineEnv = request.source
    machine = request.machine_name
    # Use with to release the resource afterwards
    with self.resource.request(priority=1) as r:
        before_wait = self.env.now
        yield r # Mutually exclusive
        after_wait = self.env.now
        if (before_wait!=after_wait):
            self.do_log(f'R:{self.env.now}: {self.name} Waited for
            repairman: {after_wait-before_wait}')
        yield from self.inform_repair_start(machineEnv, machine)
        # yield self.env.timeout(0, message.RepairStart(machineEnv,
        machine))
        # logging.info(f'R:{self.env.now}: {self.name} Started
        repairing {machine}')
        # yield self.env.timeout(self.repair_time(), "Repairing")
        yield from self.inform_repair_finished(machineEnv, machine)
        # yield self.env.timeout(self.repair_time(),
        message.RepairFinished(machineEnv, machine))
        # logging.info(f'R:{self.env.now}: {self.name} Finished
        repairing {machine}')
    def do_log(self, message:str):
        logging.info(message.replace('.0:':''))
    class FederatedRepairMan(RepairMan):
        env: MessageEnvironment
        def __init__(self, name: str, env: MessageEnvironment, resource:
        simpy.PreemptiveResource, randomSeed: int = random.randint(0,

```

```

1000)):
super().__init__(name, resource, randomSeed)
self.env = env
waitProcess = env.process(self.working())
self.env.register_listener(None, waitProcess)
def working(self):
while True:
try:
yield self.env.timeout(config.WAIT_TIMEOUT, "Waiting for
repair request...") # just repeated timeouts, we only
really care about interrupts
except simpy.Interrupt as i:
cause = i.cause
if isinstance(cause, message.RequestRepair):
self.do_log(f'R:{self.env.now}: {self.name} Received
repair request for {cause.machine_name}')
self.env.process(self.do_repair(cause))
def request_repair(self, machine):
request = message.RequestRepair(self.env, machine.env,
machine.name)
yield machine.env.timeout(0, request)
def inform_repair_start(self, machineEnv:
fedsim.messageEnvironment.MessageEnvironment, machine: str):
yield from self.env.send_message(msg =
message.RepairStart(machineEnv, machine) )
self.do_log(f'R:{self.env.now}: {self.name} Started repairing
{machine}'.replace('.0:',''))
def inform_repair_finished(self, machineEnv:

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fedsim.messageEnvironment.MessageEnvironment, machine: str):
yield from self.env.send_message(msg =
message.RepairFinished(machineEnv, machine),
timeout=self.repair_time())
self.do_log(f'R:{self.env.now}: {self.name} Finished repairing
{machine}')
pass
class NonFedRepairMan(RepairMan):
env: simpy.Environment
def __init__(self, name: str, env: simpy.Environment, resource:
simpy.PreemptiveResource, randomSeed: int = random.randint(0,
1000)):
super().__init__(name, resource, randomSeed)
self.env = env
def request_repair(self, machine):
request = message.RequestRepair(self.env, machine.env,
machine.name)
self.do_log(f'R:{self.env.now}: {self.name} Received repair
request for {machine.name}')
yield from self.do_repair(request)
machine.broken = False
def inform_repair_start(self, machineEnv: simpy.Environment,
machine: str):
self.do_log(f'R:{self.env.now}: {self.name} Started repairing
{machine}')
self.do_log(f'M:{self.env.now}: Start repairing {machine}')
yield from list()
def inform_repair_finished(self, machineEnv: simpy.Environment,

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```

machine: str):
yield self.env.timeout(self.repair_time())
self.do_log(f'R:{self.env.now}: {self.name} Finished repairing
{machine}')
self.do_log(f'M:{machineEnv.now}: Finished repairing {machine}')
Simple Federation
import logging
from fedsim.federation import Federation
from machineSim import createFederatedRepairman, createSimulator
from machineSim.config import REPAIRMAN1_SEED, REPAIRMAN2_SEED,
ENV1_SEED, ENV2_SEED, LOG_FILE, SIM_TIME, processArgs
args = processArgs()
repairman1 = createFederatedRepairman(REPAIRMAN1_SEED, "Repairman 1")
#repairman2 = createRepairman(RANDOM_SEED + 2, "Repairman 2")
(env1, _) = createSimulator(ENV1_SEED, repairman1, "env1")
# env2 = createSimulator(RANDOM_SEED+1, repairman1, "env2")
# singleEnv = createSimulator(RANDOM_SEED)
# singleRepairman = RepairMan("Johny fixit", singleEnv,
simpy.PreemptiveResource(singleEnv, capacity=1))
# singleEnv.process(singleRepairman.working())
#env1.run(until=SIM_TIME)
# singleEnv.run(until=SIM_TIME)
fed = Federation()
fed.addSimulator(env1)
# fed.addSimulator(env2)
fed.addSimulator(repairman1.env)
#fed.addSimulator(repairman2.env)
fed.run(until=SIM_TIME)

```

```

\paragraph{doubleFed.py}

import logging

import random

import sys

from fedsim.federation import Federation

from fedsim.messageEnvironment import MessageEnvironment

from machineSim import createFederatedRepairman, NUM_MACHINES,
Machine, BREAK_MEAN

from machineSim.config import REPAIRMAN1_SEED,
REPAIRMAN2_SEED, ENV1_SEED, SIM_TIME, processArgs

args = processArgs()

repairman1 = createFederatedRepairman(REPAIRMAN1_SEED, "Repairman 1")
#repairman2 = createFederatedRepairman(REPAIRMAN2_SEED, "Repairman 2")

env1 = MessageEnvironment("env1")
env2 = MessageEnvironment("env2")

rnd = random.Random(ENV1_SEED)

for i in range(NUM_MACHINES):

    machineSeed = rnd.randint(-sys.maxsize, sys.maxsize)

    logging.info(f'Creating Machine [{"env1"}] {0 + i} with seed
    {machineSeed}')

    if i%2 == 0:

        env = env2

    else:

        env = env1

    Machine(env, f'Machine [{"env.name}] {0 + i}', repairman1,
    break_mean=BREAK_MEAN, randomSeed=machineSeed)

    # env2 = createSimulator(RANDOM_SEED+1, repairman1, "env2")

    # singleEnv = createSimulator(RANDOM_SEED)

```

```

# singleRepairman = RepairMan("Johny fixit", singleEnv,
simpy.PreemptiveResource(singleEnv, capacity=1))
# singleEnv.process(singleRepairman.working())
#env1.run(until=SIM_TIME)
# singleEnv.run(until=SIM_TIME)
fed = Federation()
fed.addSimulator(env1)
fed.addSimulator(env2)
fed.addSimulator(repairman1.env)
#fed.addSimulator(repairman2.env)
fed.run(until=SIM_TIME)

Non Federation

import logging
import random
import csv
import os

from machineSim.config import PT_MEAN, PT_SIGMA, BREAK_MEAN,
RANDOM_SEED, LOG_CSV_FILE, SIM_TIME, NUM_MACHINES
import simpy

from fedsim import message
from machineSim.config import LOG_CSV_FILE, WAIT_TIMEOUT
from fedsim.messageEnvironment import MessageEnvironment
from machineSim.repairman import FederatedRepairMan

DEFAULT_PT_MEAN = 10.4 # Avg. processing time in minutes
DEFAULT_PT_SIGMA = 2.5 # Sigma of processing time
#DEFAULT_BREAK_MEAN = 1 / MTTF # Param. for expovariate distribution
DEFAULT_BREAK_MEAN = 1234 #Avg break machine mins
DEFAULT_REPAIR_TIME = 30.0 # Time it takes to repair a machine in

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minutes
DEFAULT_JOB_DURATION = 22.0 # Duration of other jobs in minutes
class Machine(object):
    env: MessageEnvironment
    name: str
    repairman: FederatedRepairMan
    pt_mean: float
    pt_sigma: float
    break_mean: float
    repair_time: float
    job_duration: float
    random: random.Random
#class Machine(object):
def __init__(self,
    env: simpy.Environment,
    name: str,
    repairman: FederatedRepairMan,
    randomSeed: int = random.randint(0, 1000),
    pt_mean: float = DEFAULT_PT_MEAN,
    pt_sigma: float = DEFAULT_PT_SIGMA,
    break_mean: float = DEFAULT_BREAK_MEAN,
    repair_time: float = DEFAULT_REPAIR_TIME,
    job_duration: float = DEFAULT_JOB_DURATION,
    logger: logging.Logger = None):
    self.env = env
    self.name = name
    self.repairman = simpy.PreemptiveResource(self.env,capacity=1)
    self.parts_made = 0
```

```

self.numbroke = 0

self.days = 0

self.prior1 = 0

self.pt_mean = pt_mean

self.pt_sigma = pt_sigma

self.break_mean = break_mean

self.repair_time = repair_time

self.job_duration = job_duration

self.random = random.Random()

self.random.seed(randomSeed)

self.logger = logger

self.broken = False

# Start "working" and "break_machine" processes for this machine.

self.manufacturingprocess =

self.env.process(self.working(repairman))

#self.env.register_listener(self.name, self.manufacturingprocess)

self.env.process(self.break_machine())

def log(self, message:str):

if (self.logger is None):

logging.info(message)

else:

self.logger.info(message)

def time_per_part(self):

"""Return actual processing time for a concrete part."""

return max(0, self.random.normalvariate(self.pt_mean,

self.pt_sigma))

def time_to_failure(self):

"""Return time until next failure for a machine."""

```



```

return self.break_mean

def working(self, repairman):
    """Produce parts as long as the simulation runs.
    While making a part, the machine may break multiple times.
    Request a repairman when this happens.
    """
    logging.basicConfig(format='%(message)s',
        filename="nonfed1.log", level=logging.INFO)
    while True:
        # Start making a new part
        done_in = self.time_per_part()
        while done_in:
            try:
                # Working on the part
                start = self.env.now
                t, prio, eid, event = self.env._queue[0]
                self.log(f'M:{self.env.now}: {self.name} - start making
                part {self.parts_made + 1}')
                yield self.env.timeout(done_in, "Make part")
                self.parts_made += 1
                self.log(f'M:{self.env.now}: {self.name} - finish
                making part {self.parts_made}')
                #yield self.env.timeout(done_in)
                done_in = 0 # Set to 0 to exit while loop.
            except simpy.Interrupt:
                self.broken = True
                done_in -= self.env.now - start # How much time left?
                # Request a repairman. This will preempt its

```

```

"other_job".
with repairman.request(priority=1) as req:
yield req
self.log(f'M:{self.env.now}: Start repairing
{self.name}')
yield self.env.timeout(DEFAULT_REPAIR_TIME)
self.prior1 = self.prior1 + 1
self.log(f'M:{self.env.now}: Finished repairing
{self.name}')
self.broken = False
t, prio, eid, event = self.env._queue[0]
# write the header
# writer.writerow(df1)
# write the data
# df1 = df1.append({self.name, start, env.peak(),
env._queue[0], env.REPAIR_TIME}, ignore_index=True)
# Part is done.
self.parts_made += 1
def break_machine(self):
"""Break the machine every now and then."""
while True:
yield self.env.timeout(self.time_to_failure(), "Break machine
if not broken")
# yield self.env.timeout(self.time_to_failure())
if not self.broken:
# Only break the machine if it is currently working.
self.manufacturingprocess.interrupt("Break machine")
self.numbroke = self.numbroke+1

```

```

def other_jobs(self, repairman):
    """The repairman's other (unimportant) job."""
    while True:
        # Start a new job
        done_in = self.job_duration
        while done_in:
            # Retry the job until it is done.
            # It's priority is lower than that of machine repairs.
            with repairman.request(priority=2) as req:
                yield req
            logging.info("Repairman is doing another job for %d
minutes" % (self.job_duration))
        try:
            start = self.env.now
            yield self.env.timeout(done_in, "Done in")
            done_in = 0
        except simpy.Interrupt:
            done_in -= self.env.now - start
            env= simpy.Environment()
            repairman = simpy.PreemptiveResource(env, capacity=1)
            machines = [Machine(env, 'Machine %d' % i, repairman)
for i in range(NUM_MACHINES)]
            env.run(until=SIM_TIME)

```

### Double Federation Example

```

import logging
import random
import sys
from fedsim.federation import Federation

```

```

from fedsim.messageEnvironment import MessageEnvironment
from machineSim import createFederatedRepairman, NUM_MACHINES,
Machine, BREAK_MEAN
from machineSim.config import REPAIRMAN1_SEED,
REPAIRMAN2_SEED, ENV1_SEED, SIM_TIME, processArgs
args = processArgs()
repairman1 = createFederatedRepairman(REPAIRMAN1_SEED, "Repairman 1")
#repairman2 = createFederatedRepairman(REPAIRMAN2_SEED, "Repairman 2")
env1 = MessageEnvironment("env1")
env2 = MessageEnvironment("env2")
rnd = random.Random(ENV1_SEED)
for i in range(NUM_MACHINES):
    machineSeed = rnd.randint(-sys.maxsize, sys.maxsize)
    logging.info(f'Creating Machine [{"env1"}] {0 + i} with seed
    {machineSeed}')
    if i%2 == 0:
        env = env2
    else:
        env = env1
    Machine(env, f'Machine [{"env.name}] {0 + i}', repairman1,
    break_mean=BREAK_MEAN, randomSeed=machineSeed)
    # env2 = createSimulator(RANDOM_SEED+1, repairman1, "env2")
    # singleEnv = createSimulator(RANDOM_SEED)
    # singleRepairman = RepairMan("Johny fixit", singleEnv,
    simpy.PreemptiveResource(singleEnv, capacity=1))
    # singleEnv.process(singleRepairman.working())
    #env1.run(until=SIM_TIME)
    # singleEnv.run(until=SIM_TIME)

```

```
fed = Federation()
fed.addSimulator(env1)
fed.addSimulator(env2)
fed.addSimulator(repairman1.env)
#fed.addSimulator(repairman2.env)
fed.run(until=SIM_TIME)
\paragraph{requirements.txt}
numpy==1.21.4
pandas==1.3.4
python-dateutil==2.8.2
pytz==2021.3
simpy==4.0.1
six==1.16.0
progressbar~=2.5
tqdm~=4.62.3
```